#### **CUSHI MICRO EDUCATION SERIES**

### EMPATHY IN AI: A HUMAN CENTRIC APPROACH TO ONBOARDING

#### A GUIDE FOR HR PROFESSIONALS





Ver .01

1

# To the Heart of HR

T o the HR professionals and managers who welcome new faces with open hearts and minds. This series is dedicated to you—the unsung heroes who turn first days into lasting impressions, who juggle tasks with empathy, and who create environments where people thrive. May these books lighten your load, inspire new ideas, and remind you that your work has a profound and lasting impact.





#### Our Deepest Gratitude

We are deeply grateful to HR professionals and managers whose dedication to fostering meaningful onboarding experiences inspires this series. Your commitment to valuing and empowering new hires forms the foundation of every chapter.

We also thank the researchers whose groundbreaking work has shaped these books. Special recognition goes to John Sweller for his pioneering work on Cognitive Load Theory (CLT), Slava Kalyuga for his expertise in adaptive learning design, and Paul Ayres for his insights into instructional strategies. Their contributions profoundly influence our approach to creating engaging, effective learning experiences.

A heartfelt thanks to Emeritus Professor Richard Smith for his invaluable mentorship, as well as the forward thinking organisations and HR associations whose innovation and leadership have enriched these texts. Special mention goes to the Australian Human Resources Institute (AHRI) and Australian HR Institute of Excellence for their thought leadership. Finally, to our readers—thank you for your trust. We hope this series provides practical tools and inspiration as you navigate the evolving HR landscape, driving continuous improvement in onboarding practices.

#### **Our Reassuring Message**

Hi there, I'm glad you're here. I know how demanding onboarding can be for HR managers—balancing critical tasks while adapting to new technologies like AI can feel overwhelming. At \*Cushi.ai\*, I face similar challenges supporting my team, which inspired the Cushi Mini Book Series. It's designed to offer practical, no nonsense ways to transform onboarding with AI, making it efficient and impactful.

We understand the immense responsibility you carry, from onboarding to fostering team cohesion. Fast evolving technologies like Generative AI raise valid questions, such as, "Will AI replace me?" or "How do I maintain the human touch?" This series aims to provide clarity, confidence, and actionable solutions, created with the dedicated \*Cushi.ai\* team to make onboarding simpler for you.

## Here's Why We Created the Series:

At Cushi.ai, we see onboarding as a bridge connecting new hires' aspirations to organisational goals. Building it takes empathy, intention, and the right tools. With AI as your ally, we're here to help you strengthen that connection.

If you have questions feel free to reach out to the authors: <u>Peter</u>, <u>Seb</u> or <u>Mechail</u>. We are here to serve.





### Table of Contents

To the Heart of HR2
Our Deepest Gratitude3
Our reassuring Message4
Here's why we created the Series:5
Our Philosophy:7
AI Coexistence, Not Replacement7
AI HI Powered Learning Programs7
Researched Guidance for Your Most Pressing Onboarding Challenges10
What You'll Find Inside11
Learn Smarter, Not Harder11
What is Cognitive Load Theory?12
Why Nano and Micro Books Work for HR Managers12
-
Tools for Immediate Impact13
Transforming Onboarding with AI15
The Challenge of Traditional Onboarding16
How AI Driven Solutions Redefine Onboarding18
How AI Preserves Institutional Knowledge24
Balancing Automation with the Human Touch32
Overcoming Barriers to AI Integration34
Measuring the ROI of AI in Onboarding42
Framework for Calculating ROI43
Illustrating the ROI of AI in Onboarding45
Your AI and HR Toolkit50

,

### Our Philosophy:

#### Al Coexistence, Not Replacement

At Cushi.ai, we envision a workplace where AI and human expertise coexist harmoniously. Al isn't here to replace HR managers or employees. it's here to amplify their potential. For HR managers, AI streamlines the desian and delivery of impactful training programs by automating routine tasks and offering data driven insights. For employees, AI personalises their learning journey, making education more engaging, accessible, and directly relevant to their roles. Together, this symbiosis allows HR leaders and their teams to focus on fostering creativity, strategic thinking, and human connection

#### AI HI Powered Learning Programs

At Cushi.ai, we honour the synergy between Artificial Intelligence (AI) and Human Ingenuity (HI). Our education approach empowers educators and learners by blending AI's efficiency with human creativity. For HR managers, we provide AI driven tools to design impactful courses reflecting organisational goals while preserving the human touch. For employees, our AI assisted education delivers actionable, task focused content, bridging theory and practice to unlock their potential. Tailored to individual needs, our learning ensures progress driven, human centric experiences, building a foundation for success in an AI enhanced workplace..

Al Personalisation

Learning with Cushi.ai is a uniquely tailored experience. Our mini books offer actionable insights and strategies that adapt to the specific challenges of your organisation, making Al a customised ally in solving onboarding and employee engagement challenges.

#### 😋 Task at a Time Learning

Learning should feel manageable, not overwhelming. Every mini book follows the principles of Cognitive Load Theory (CLT), breaking down complex concepts into focused, task based chapters. This ensures HR managers can absorb practical knowledge and apply it immediately.



#### 😦 Human Centric Approach

Al is a tool, not a substitute for human connection. Our philosophy underscores the critical role of empathy, trust, and personal interaction in onboarding. Al serves to enhance, not diminish, the human touch that fosters long term relationships with new hires.

#### Learning Paths

At Cushi.ai, learning is not just about understanding concepts but mastering their application. Each mini book serves as a model of a well designed learning path. Chapters guide HR managers progressively, with each section building on the last. Checklists, actionable takeaways, and chapter summaries reinforce learning, ensuring knowledge is absorbed and retained. Following the sequential steps in these mini books shows how a thoughtfully crafted learning journey enhances immediate understanding and long term masterv





Researched Guidance for Your Most Pressing Onboarding Challenges

This mini book series isn't about theory it's about solving real world problems HR managers face every day. Designed with your priorities in mind, these guides deliver actionable strategies you can use immediately:

- Streamline Onboarding: Discover how AI can automate time consuming tasks like creating welcome packs and tracking training milestones, giving you more time to focus on people.
- Simplify Processes: Leverage ready to use checklists, quick reference guides, and practical frameworks to improve efficiency.
- Build Trust with AI: Navigate critical topics like data privacy and ethical Al adoption to ensure transparency and maintain trust during onboarding.

## What You'll Find Inside

E ach mini book in this series focuses on a specific aspect of onboarding where AI can make a difference. Expect concise, structured advice that respects your time:

- Practical Scenarios: Real world examples showing how Al transforms HR, tailored to your needs.
- Step by Step Guidance: Clear instructions for applying AI to your onboarding process today.
- Tools to Act Now: Checklists, quick wins, and resources to implement changes immediately.

#### Learn Smarter, Not Harder

In today's fast paced environment, upskilling needs to be efficient and impactful. That's why this series uses a nano and micro book format, guided by Cognitive Load Theory (CLT), to ensure content is easy to absorb, retain, and apply.

## What Is Cognitive Load Theory?

CLT, developed by educational psychologist John Sweller, emphasises the importance of structuring information in a way that reduces overwhelm while enhancing understanding. By balancing three core principles:

Intrinsic Load: Simplifying complex concepts into manageable tasks.

- Extraneous Load: Minimising distractions that impede focus.
- Germane Load: Organising material to make it meaningful and memorable.

Our approach ensures every page supports your learning without adding to your workload..

#### Why Nano and Micro Books Work for HR Managers

Bite Sized Content Reduces Overwhelm: Instead of dense manuals, you get concise chapters tackling specific topics like personalising onboarding or leveraging Al. Learn one concept at a time without feeling overloaded.





Focus on Actionable Advice:

Each mini book is packed with guidance you can apply immediately, such as improving knowledge retention or fostering employee engagement.

Fits Your Schedule: Designed for busy professionals, these books allow you to learn during commutes, coffee breaks, or between meetings maximising impact without disrupting your day.

#### **Tools for Immediate Impact**

This series is designed to go beyond reading. Each chapter delivers:

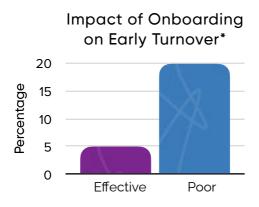
- Key Takeaways: Summaries that distil essential points for quick review.



- Actionable Checklists: Practical steps to implement insights right away.
- Relatable Scenarios: Examples that connect concepts to real challenges you face...



#### Startling Fact



"Only 5% leave when given effective onboarding. When ineffective the rate dramatically increases to 20%"

\*<u>Reference</u>



### Transforming Onboarding With Al

O nboarding is a critical stage in the employee lifecycle, setting the foundation for long term success. Yet, for many HR teams, it remains an overwhelming process. From managing administrative tasks to filling knowledge gaps, onboarding often stretches resources thin and risks disengaging new hires.

Enter Artificial Intelligence (AI). Far from replacing HR managers, AI acts as a supportive tool to simplify, streamline, and enhance onboarding. By automating repetitive tasks, ensuring consistency, and preserving institutional knowledge, AI empowers HR professionals to focus on what truly matters: building relationships, fostering engagement, and creating a lasting impression.

This chapter explores the practical ways AI revolutionises onboarding. Through real world examples, checklists, and actionable insights, you'll see how AI complements the human touch while addressing inefficiencies that hold teams back.



#### The Challenge of Traditional Onboarding

Traditional onboarding processes are riddled with inefficiencies that not only consume time but also introduce significant risks to employee engagement and retention. Beyond creating and distributing documents like contracts and handbooks, tracking progress across multiple departments, and answering repeated new hire questions, organisations often face these additional challenges:

#### Fragmented Access to Information

 Onboarding materials are often scattered across multiple platforms, leading to confusion and frustration for new hires trying to locate the right resources at the right time. This decentralisation increases the likelihood of errors and delays in critical onboarding steps.

#### Inconsistent Support Across Teams

 Without a unified approach, new hires may receive conflicting or incomplete information depending on the department or manager. These inconsistencies can leave



employees feeling unsupported and uncertain about their roles.

## Limited Insight into Progress and Effectiveness

Traditional onboarding lacks robust mechanisms for tracking progress and identifying gaps in learning. This oversight makes it challenging to ensure new hires are fully prepared, potentially contributing to disengagement or even early turnover.



Studies show that 20% of new hires leave within the first 45 days due to poor onboarding experiences." <u>Ref</u>



#### How AI Driven Solutions Redefine Onboarding



"Al can handle 75% of repetitive queries, freeing HR managers to focus on personal interactions." Ref

Al powered tools are transforming onboarding by combining personalisation, task focused learning, and a human centric approach. These principles ensure onboarding processes are efficient, engaging, and aligned with the unique needs of both organisations and new hires.

#### Personalised Learning Experiences

Conboarding tailored to the specific challenges of your organisation ensures relevance and effectiveness. Al identifies gaps, adapts strategies, and delivers actionable insights, creating a customised learning journey that directly addresses employee engagement and retention challenges.

#### Task at a Time Learning

 Overwhelming new hires with excessive information can hinder their integration. Al, grounded in Cognitive Load Theory, breaks down onboarding into manageable, task based modules. This focus ensures new hires learn and retain practical skills they can immediately apply, reducing confusion and stress.

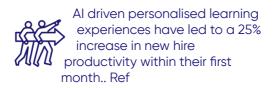
#### Enhancing Human Connections

Al tools serve as an enhancement, not a replacement, for personal interaction. They streamline administrative processes, freeing HR managers to focus on building trust, empathy, and connection with new hires-critical elements for fostering loyalty and long term engagement.

#### Guided Learning Paths

Thoughtfully structured learning paths guide new hires step by step, ensuring that each stage builds on the last. Progressively introduced concepts, reinforced with checklists, actionable takeaways, and summaries, promote immediate understanding and mastery, reducing the time to productivity.

By integrating these principles, Al ensures that onboarding is not just a process but a meaningful, personalised journey that sets the stage for long term success.





#### **Checklist**



#### Al Powered Onboarding Checklist

Use this checklist to ensure your onboarding process leverages Al effectively while maintaining a human centric approach.

#### Personalised Learning

- Tailor onboarding materials to address your organisation's specific challenges.
- Use AI to identify gaps in new hires' understanding and recommend relevant learning modules.
- Provide actionable insights that align with employees' roles and responsibilities.

#### Task at a Time Learning

- Break down complex onboarding topics into small, manageable tasks.
- Ensure each task is practical and immediately applicable to the new hire's role.
- Structure learning based on Cognitive Load Theory to promote retention and understanding.



#### Human Centric Approach

- Use AI to streamline administrative tasks, freeing up time for personal interaction.
- Emphasise empathy, trust, and connection during onboarding conversations.
- Leverage AI tools to enhance, not replace, the human touch in relationship building.

**Guided Learning Paths** 

- Design onboarding as a progressive journey, with each step building on the previous one.
- Incorporate checklists, actionable takeaways, and summaries to reinforce learning.
- Regularly assess progress to ensure knowledge is absorbed and applied effectively.

Administrative Automation

- Use AI tools to generate and distribute onboarding documents, such as contracts and handbooks.
- Automate reminders and task tracking to ensure all steps are completed on time.

Cushi.ai

 Enable real time access to information and resources through Al powered assistants.

Tracking and Feedback

- Monitor onboarding progress and highlight overdue tasks.
- Use analytics to assess the effectiveness of the onboarding process.
- Collect feedback from new hires to refine and improve future onboarding experiences.

**Scalable Solutions** 

- Ensure AI systems can adapt to the evolving needs of your organisation.
- Standardise onboarding processes to maintain consistency across departments.



#### How AI Preserves Institutional Knowledge

One major challenge during onboarding is the loss of institutional knowledge when employees leave. Al helps preserve this knowledge by:

#### Documenting Workflows Through Structured Interviews:

 Al conducts structured interviews with outgoing employees, capturing detailed workflows, best practices, and practical tips to ensure knowledge continuity.

#### Creating Searchable Knowledge Repositories:

 Al creates dynamic, searchable libraries of FAQs, best practices, and resources that are constantly updated and easy for new hires to navigate.

#### Enabling AI Chatbots for Onboarding Assistance:

Al powered chatbots serve as 24/7 virtual mentors, providing instant, accurate answers to new hire questions and reducing reliance on colleagues. Automating Role Specific Training Modules:

Al tailors learning paths and creates role specific micro learning modules, ensuring task focused onboarding that equips employees with critical skills.

#### Capturing and Retaining Tacit Knowledge:

 Al captures intuitive, experience based insights through natural language processing, integrating these into onboarding materials for deeper context and understanding.

#### Facilitating Continuous Knowledge Updates:

 Al keeps institutional knowledge up to date by tracking organisational changes, ensuring employees have access to the latest policies and practices.

#### Mapping Knowledge Gaps and Providing Proactive Solutions:

 Al identifies knowledge gaps by analysing patterns in employee interactions, enabling HR to address deficiencies with targeted training or resources.

#### Enhancing Cross Departmental Knowledge Sharing:

 Al connects employees across departments by recommending relevant colleagues, resources, or insights based on specific challenges or onboarding needs.

#### Supporting Succession Planning:

 Al documents critical roles, responsibilities, and decision making frameworks, helping organisations prepare for seamless leadership transitions.

#### Creating Scalable Onboarding Frameworks:

 Al standardises and scales onboarding processes across teams and locations, ensuring consistent and high quality integration for all new hires.

#### Leveraging Data Analytics for Knowledge Retention:

Al driven analytics track how new hires engage with materials, helping HR refine onboarding processes to maximise retention and application of institutional knowledge.

#### Empowering Managers to Support New Hires:

Al tools provide managers with **C** insights into new hire progress. enabling them to offer personalised support and reinforce institutional knowledge effectively..



Imagine how a healthcare organisation could use AI to capture the expertise of retiring nurses. New hires could access this digital knowledge base to learn

critical workflows, significantly reducing their learning curve.



#### Checklist:



#### Leveraging AI to Preserve Institutional Knowledge

Use this checklist to ensure your organisation effectively implements AI for preserving and transferring institutional knowledge during onboarding and beyond.

Preparation and Knowledge Capture

- Identify key workflows and processes that need documentation.
- Conduct structured interviews with outgoing employees to capture nuanced, role specific knowledge.
- Use AI tools to record, organise, and summarise the collected insights into actionable formats.
- Include tacit knowledge by prompting employees to share practical, experience based tips.



**Knowledge Repository Creation** 

- Set up a centralised, AI powered knowledge repository accessible to all employees.
- Ensure the repository includes FAQs, best practices, policies, and role specific resources.
- Regularly update and audit the repository for accuracy and relevance.
- Implement advanced search capabilities to allow easy access to information.

AI Tools for Onboarding

- Deploy Al chatbots to assist new hires with common questions.
- Train AI models using historical organisational data to provide accurate and contextual responses.
- Create task focused, role specific micro learning modules tailored to onboarding needs.
- Monitor chatbot performance and feedback to improve accuracy over time.

#### Ongoing Knowledge Maintenance

- Establish protocols for employees to update workflows and processes as they evolve.
- Use AI analytics to identify gaps in the repository or employee knowledge.
- Incorporate insights from Al analytics into training and onboarding improvements.
- Ensure AI tools monitor trends and provide updates on organisational changes.

Cross Departmental Knowledge Sharing

- Use AI to recommend relevant colleagues, teams, or resources for collaboration.
- Facilitate sharing of best practices across departments through Al powered platforms.
- Create opportunities for employees to contribute to and enhance shared knowledge.

#### **Succession Planning**

- Map out critical roles and responsibilities within the organisation.
- Use AI to identify and document decision making frameworks and leadership processes.
- Create personalised learning paths for high potential employees to prepare for future roles.

Measuring Success and Improvement

- Use AI analytics to track new hire engagement with knowledge resources.
- Monitor time to productivity metrics to assess onboarding efficiency.
- Collect feedback from employees on the usability and effectiveness of AI tools.
- Continuously refine AI tools and processes based on data driven insights and employee feedback.



#### Balancing Automation With the Human Touch

While AI enhances efficiency, it's the human connections that make onboarding memorable. HR managers should use AI to handle logistical tasks, freeing time for personal engagement with new hires.

## Practical Steps for Balancing AI and Empathy

- Use AI for repetitive tasks like document distribution and reminders.
- Schedule personal check ins with each new hire to discuss goals and answer questions.
- Leverage AI to track onboarding progress, flagging areas that need personal attention.



A multinational firm used Al for FAQs and training, freeing HR managers for one on one sessions with new hires, improving

retention and strengthening team bonds..



#### Takeaways

Al simplifies onboarding by automating repetitive tasks, ensuring consistency, and reducing errors.

- It preserves institutional knowledge, bridging gaps left by departing employees.
- Al complements HR managers, freeing them to focus on personal engagement and strategic priorities.
- Balancing automation with empathy creates a welcoming and effective onboarding experience.



## BONUS SECTION

# Overcoming Barriers to Al Integration

W hile AI offers powerful solutions for streamlining onboarding, HR managers often face practical challenges when trying to implement it. Addressing these head on can ensure a smoother adoption process.

#### Resistance to Change

#### Obstacle:

 Employees, including HR staff, may feel apprehensive about integrating AI, fearing job redundancy or a loss of the human touch in onboarding.

#### Solution:

- Communicate the purpose of AI as an augmentative tool, not a replacement.
- Host workshops demonstrating how Al handles repetitive tasks, freeing HR for strategic engagement.



Share success stories from other teams to build confidence.



The Djenie team adopted Al automation for tasks like data processing and reporting, freeing them to focus on

strategy. In three months, productivity rose 40%, and satisfaction with streamlined workflows improved significantly.

#### Obstacle:

 Al tools can seem expensive, particularly for smaller organisations with limited budgets.

#### Solution:

- Start small with affordable AI tools that address specific pain points, such as chatbots for FAQs or document automation.
- Consider scalable solutions that grow with the organisation.
- Use free trials to evaluate effectiveness before committing to a full scale rollout.

#### Integration Complexity

#### **Obstacle**

Al tools often need to integrate **C** with existing HR systems, which can be technically challenging.

#### Solution:

- Choose AI platforms with strong integration support and user friendly APIs.
- Involve IT teams early to ensure compatibility and seamless implementation.



Seek vendor support for customisation where needed.



"By involving IT teams early in the planning phase, organisations have reduced implementation delays by as

much as 30%, ensuring smoother transitions and faster project rollouts.."

#### 4. Measuring Success

#### Obstacle:

HR managers may struggle to measure the effectiveness of Al in onboarding.

#### Solution:

Define clear Key Performance Indicators (KPIs) before implementation.

Such as:



Reduction in onboarding time.



Increase in new hire satisfaction scores



Contractor Contract





#### Checklist:

Comprehensive Checklist: Overcoming Barriers to AI

Implementation

Team Engagement and Change Management

- Conduct team discussions to address concerns and misconceptions about AI adoption.
- Highlight the benefits of AI in improving onboarding and knowledge retention.
- Involve employees in the decision making process to foster ownership and reduce resistance.
- Provide training sessions to upskill staff on how to use AI tools effectively.
- Communicate clear expectations and timelines for Al integration.

Planning and Pilot Testing

- Identify specific onboarding challenges that AI can address.
- Pilot small scale AI solutions in one department or with a select group of new hires.



- Gather feedback from pilot participants to refine AI tools and processes.
- Use measurable outcomes from the pilot to build a case for broader implementation.
- Evaluate the scalability and compatibility of AI solutions before rolling them out organisation wide.

Collaboration with IT and Infrastructure Readiness

- Collaborate with the IT team to ensure seamless system integration and data security.
- Verify the compatibility of AI tools with existing HR software and workflows.
- Ensure robust infrastructure to support AI powered platforms, including storage, processing power, and access control.
- Develop a plan for ongoing maintenance and support of Al tools.



Establishing Key Performance Indicators (KPIs)

- Define clear KPIs to track Al's impact on onboarding efficiency and engagement.
- Include metrics such as time to productivity, knowledge retention rates, and employee satisfaction.
- Use analytics to monitor the effectiveness of AI in addressing knowledge gaps.
- Regularly review KPIs and adjust AI strategies based on performance data.

Addressing Ethical and Compliance Concerns

- Review AI tools for adherence to ethical guidelines and data privacy laws.
- Ensure transparency in how Al algorithms process and use employee data.
- Establish protocols for addressing biases in AI recommendations or responses.
- Communicate Al's role in decision making to employees to build trust and clarity.

Scaling and Continuous Improvement

- Develop a roadmap for scaling Al solutions across departments or locations.
- Use insights from early implementations to refine processes and tools.
- Incorporate feedback loops to continuously improve AI powered onboarding.
- Stay updated on advancements in Al technology to identify new opportunities for improvement.

#### Employee Support and Adoption

- Provide comprehensive onboarding materials for employees to learn how to use Al tools.
- Offer ongoing support, such as a help desk or training resources, to address user challenges.
- Recognise and reward early adopters to encourage broader acceptance.
- Create a culture of innovation by celebrating successes in Al integration.

### Measuring the ROI of AI in Onboarding

While AI simplifies and enhances onboarding, HR managers often need to justify its implementation to key stakeholders. Measuring ROI is essential for demonstrating the value of AI solutions.

#### Define ROI Metrics for Onboarding

To evaluate the impact of AI, HR managers can track specific metrics before and after implementation, such as:

- Reduction in Onboarding Time: Measure how quickly new hires complete onboarding milestones.
- Increase in New Hire Productivity: Assess how soon employees reach full performance levels.
- Improvement in Retention Rates: Track the percentage of new hires who stay beyond their first year.
- Decrease in Administrative
   Workload: Quantify the time saved by HR teams on repetitive tasks.

#### Framework for Calculating ROI

Use this step by step framework to calculate the ROI of AI driven onboarding:

#### Identify Costs:

- Software or subscription fees.
- Carraining and implementation expenses.
- Congoing maintenance costs.
- C Time saved by automating tasks (e.g., document distribution, tracking progress).
- C
  - Reduction in turnover costs due to improved retention rates.
- Increased productivity of HR teams C. and new hires

#### Apply the Formula:

#### Total Benefits – Total Costs ROI = $\times 100$ Total Costs

From research expect a well implemented educationally robust AI Onboarding solution to save significant time and dollar savings. It would not be unreasonable to save 500 hours annually (valued at \$50/hour)

onboarding@cushi.ai

furthermore retention would likely improve by 15%, saving \$30,000 in hiring costs.

 $ROI = \frac{(500 \cdot 50) + 30000 - 20000}{20000} \cdot 100 = 175\%$ 

Quantifiable ROI builds a compelling case for continued investment in AI onboarding solutions."

\*References: <u>Time Savings</u>,, <u>Improved Retention Rates:</u> <u>Cost Savings</u>



## Illustrating the ROI of AI in Onboarding

Let's consider a hypothetical example to highlight the potential impact of AI on onboarding efficiency. Imagine a multinational logistics company implementing an AI powered onboarding platform costing \$25,000 annually. The platform automates essential tasks like document distribution, FAQ responses, and progress tracking, freeing HR professionals to focus on strategic, relationship driven activities.

#### The Results:

- Time Savings: HR staff saved 15 hours weekly, valued at \$45 per hour-equivalent to \$31,500 annually (SHRM
- Efficiency Gains: Onboarding completion times decreased by 25%, consistent with studies showing automation reduces task completion times significantly SHRM \*\*
- Retention Improvements: Enhanced onboarding processes improved new hire retention by 10%, saving \$40,000 in hiring costs annually. Research shows strong onboarding

programs can increase retention rates by 82% Glassdoor \*\*\*

#### ROI Calculation:

- Costs: \$25,000 per year for the Al platform.
- Benefits: \$31,500 in time savings + \$40,000 in retention savings = \$71,500 in total savings.
- Net ROI: A McKinsey report highlights that investments in Al driven solutions often deliver returns of 2–5x their costs (<u>McKinsey</u>).

#### Why This Matters:

Even in its early stages, integrating Al into onboarding delivers tangible benefits, from reducing time and cost inefficiencies to improving employee retention. For HR professionals, this is more than a hypothetical scenario—it's a framework that showcases the measurable value Al can bring to your organisation.

\*\* <u>Al Transformation Guide SHRM</u> \*\*\* <u>Ongoing Onboarding: How to Make</u> <u>the First Six Months Count</u>

### Case Study

#### Automation in Action

A multinational logistics company integrated Al into its onboarding processes, automating document distribution and FAQs while tracking new hire progress.

#### Results:

- Reduction in Time: Onboarding completion time decreased by 25%.
- Savings in HR Hours: HR staff saved 15 hours weekly, valued at \$45/hour.
- Retention Improvement: New hire retention increased by 10%, saving \$40,000 annually in hiring costs.

#### ROI Calculation:

- Costs: \$25,000/year for AI platform.
- Benefits: \$31,500 in time savings + \$40,000 in retention savings.

 $ROI = \frac{\text{Total Benefits} - \text{Total Costs}}{\text{Total Costs}} \times 100$ 



#### Checklist:

Evaluating ROI for AI Onboarding Solutions

- Identify specific pain points AI will address (e.g., high turnover, slow ramp up times).
- Track baseline metrics before implementing Al.
- Use AI tools to collect data on time savings, retention improvements, and productivity gains.
- Calculate ROI annually to evaluate the ongoing value of the investment.
- □ Share results with stakeholders to build support for Al adoption.





#### Takeaways

Al simplifies onboarding by automating repetitive tasks, ensuring consistency, and reducing errors.

- Measuring ROI helps HR managers justify AI investments to stakeholders.
- Use metrics like onboarding time, retention rates, and productivity improvements to evaluate Al's impact.
- A clear ROI framework ensures organisations can quantify the value of AI driven onboarding solutions.



# Your AI and HR Toolkit

#### Adaptive Learning

Al driven learning systems that adjust content delivery based on the user's performance and needs.

# Anomaly Detection Identifying unusual patterns or behaviours in data, often used for security monitoring or detecting inefficiencies

#### G Artificial Intelligence (AI)

Technology that mimics human intelligence, enabling machines to learn, reason, and perform tasks like onboarding automation.

#### Automation

Using technology to perform repetitive tasks without human intervention, such as sending onboarding reminders or tracking progress.

#### Chatbots

Al powered virtual assistants that provide real time answers to onboarding questions, reducing HR workload.

#### Contraction Data Encryption

Securing sensitive information by converting it into an unreadable

format unless accessed with a specific key.

- Dynamic Updates Al systems that automatically refresh or adjust content, ensuring onboarding materials stay relevant as processes evolve.
- C Knowledge Repository A centralised digital archive where organisational processes, FAQs, and best practices are stored and made searchable.
- Role Based Access Control (RBAC) A method of restricting system access to authorised users based on their roles within the organisation.
- Searchable Knowledge Base Al enabled platforms that allow employees to quickly find information through intuitive search functionalities.
- Task Automation Automating repetitive onboarding tasks like document preparation, email distribution, and progress tracking.

HR and Onboarding Concepts

📞 cushi,ai

#### Cognitive Load Theory (CLT)

A framework that explains how the brain processes and retains information, focusing on reducing overload to enhance learning.

#### Compliance Monitoring

Al tools that ensure onboarding processes adhere to regulations like GDPR and CCPA

#### Engagement Metrics

Data that tracks the level of new hire involvement in onboardina activities, such as participation in training modules.

#### **Knowledge Retention C**

The process of preserving critical organisational information to ensure continuity and avoid operational gaps.

#### G Mentorship Programs

Pairing new hires with experienced employees to provide relational support and contextual learning.

#### Personalised Onboarding

Tailoring onboarding experiences to meet the unique needs of each employee, often enabled by Al.

#### **Retention Rates** C

The percentage of employees who stay with the organisation after



onboarding, a key metric of onboarding success.

#### Contractive to Productivity

The time it takes for a new hire to achieve full productivity in their role, a critical measure of onboarding efficiency.

#### Contraction Costs

The financial impact of employee attrition, including recruitment, training, and lost productivity.

#### Transparency in Data Use

Openly communicating how employee data is collected, stored, and used, building trust and confidence.

#### Control Workflow Mapping

The process of documenting the steps involved in a specific task or process, often automated with AI to ensure consistency and efficiency.

#### Privacy and Compliance Terms

#### Audit Trails

Documenting data access and changes to demonstrate compliance and detect misuse.

Consent Management
 Collecting explicit employee

Cushi.ai

permission for data collection and use, ensuring compliance and ethical practices.

#### Contraction Data Privacy

Protecting employee information during onboarding by following legal and ethical guidelines.

#### Security by Design

Incorporating data protection measures into the AI and onboarding process from the outset.

#### Compliance Risk Reduction

Assessing the effectiveness of data privacy measures in mitigating regulatory risks.

#### Key Performance Indicators (KPIs)

#### Reduction in Onboarding Time Measuring how quickly new hires complete the onboarding process.

 Improvement in Retention Rates
 Evaluating how onboarding quality impacts long term employee commitment.

# Increase in Engagement Scores Tracking how personalised onboarding affects employee morale and involvement.



- Savings in Administrative Workload Quantifying time saved by automating repetitive HR tasks.
- Enhanced Productivity Metrics Evaluating how quickly new hires reach full productivity in their roles.Foreword

